

**WEST TEXAS
DRUM COMPANY, INC.**

Dear Customer:

West Texas Drum Company, Inc. is providing you with reconditioned UN steel and plastic drums marked in accordance with the U.S. Department of Transportation's regulations on the transportation of hazardous materials, 49 CFR Parts 100-189.

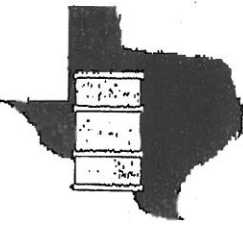
Under 49 CFR 178.2(c), we are obligated to notify you as the purchaser of these drums "of all requirements...not met at the time of transfer, and of the type and dimensions of any closures, including gaskets, needed to satisfy performance test requirements." Please note that, as delivered, the closures are not tightened for shipment. Closures on our drums and their designed tested torque are as follows:

	<u>3/4"</u>	<u>1"</u>
Trisure steel plug & rubber gasket	12 lbs	20 lbs
Trisure self-gasketing polyethylene plug		12 lbs
Rieke steel plug & rubber gasket	15 lbs	30 lbs
Rieke plastic plug & rubber gasket		20 lbs
ACTII buttress bung & EPT gasket		30-35 lbs

Open Head 55-gallon steel drum (UN1A2)

For Proper Closure:

1. Place cover on drum.
2. Place closing ring over the cover and top lip of the drum with the center line of the bolt lugs placed below the center line of the close ring.
3. Insert bolt through the unthreaded lug and install on the locking nut. Then screw the bolt into the threaded lug.
4. Tighten the bolt while tapping around the entire perimeter of the ring with a rubber mallet. The bottom of the closing ring must tighten under the top curl of the body and top of the lid when fully assembled.
5. Tighten 12 gauge bolt rings with 5/8-inch bolts to 40-60 ft. lbs. When fully assembled, the gap between the free ends of the ring should not exceed 1/4" and should not touch.



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	<u>3/4"</u>	<u>7"</u>
Trisure steel plug & rubber gasket	12 lbs	20 lbs
Trisure self-gasketing polyethylene plug		12 lbs
Rieke steel plug & rubber gasket	15 lbs	30 lbs
Rieke plastic plug & rubber gasket		20 lbs
ACTII buttress bung & EPT gasket		30-35 lbs

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4. Tighten the bolt while tapping around the entire perimeter of the ring with a rubber mallet. The bottom of the closing ring must tighten under the top curl of the body and top of the lid when fully assembled.
5. Tighten 12 gauge bolt rings with 5/8-inch bolts to 40-60 ft. lbs. When fully assembled, the gap between the free ends of the ring should not exceed 1/4" and should not touch.