

**Mauser/AFD**  
**CLOSURE INSTRUCTIONS FOR FIBER DRUMS**

1. PLACE COVER ON DRUM.
2. SNAP THE CLOSING RING OVER THE COVER AND TOP LIP OF THE DRUM. MAKE SURE THAT THE WRITING ON THE CLOSING LEVER IS RIGHT SIDE UP. ALSO, MAKE SURE THE BOTTOM EDGE OF THE CLOSING RING ENGAGES UNDER THE TOP LIP OF THE DRUM.
3. PULL THE LOCKING LEVER CLOSED. AT THE SAME TIME, TAP ALONG THE ENTIRE OUTSIDE EDGE OF THE CLOSING RING, BEGINNING DIRECTLY OPPOSITE THE CLOSING LEVER, WITH A MALLET UNTIL THE LEVER IS FULLY CLOSED AGAINST THE EDGE OF THE RING.
4. SNAP THE LATCH INTO THE LEVER UNTIL IT LOCKS, THEN APPLY A SEALING WIRE OR OTHER SEALING DEVICE THROUGH THE HOLES ON THE LATCH LEVER.
5. DRUMS CLOSED IN THIS MANNER HAVE MET THE UN PERFORMANCE TEST REQUIREMENTS AS SPECIFIED IN THE CONTAINER MARKINGS