

# EAGLE MANUFACTURING COMPANY

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EAGLE OPEN HEAD DRUM Model 1610M(B) is UN certified. It is a 14 gallon drum in yellow or blue color with no handles.

It's certification numbers are: 1H2/X65/S/xx/USA/M4990 AND 1H2/Y100/S/xx/USA/M4990

EAGLE OPEN HEAD DRUM Models 1601M(B) and 1602 are UN certified.

They are 30 gallon drums in yellow or blue color with no handles.

Their certification numbers are: 1H2/X120/S/xx/USA/M4990 And 1H2/Y180/S/xx/USA/M4990

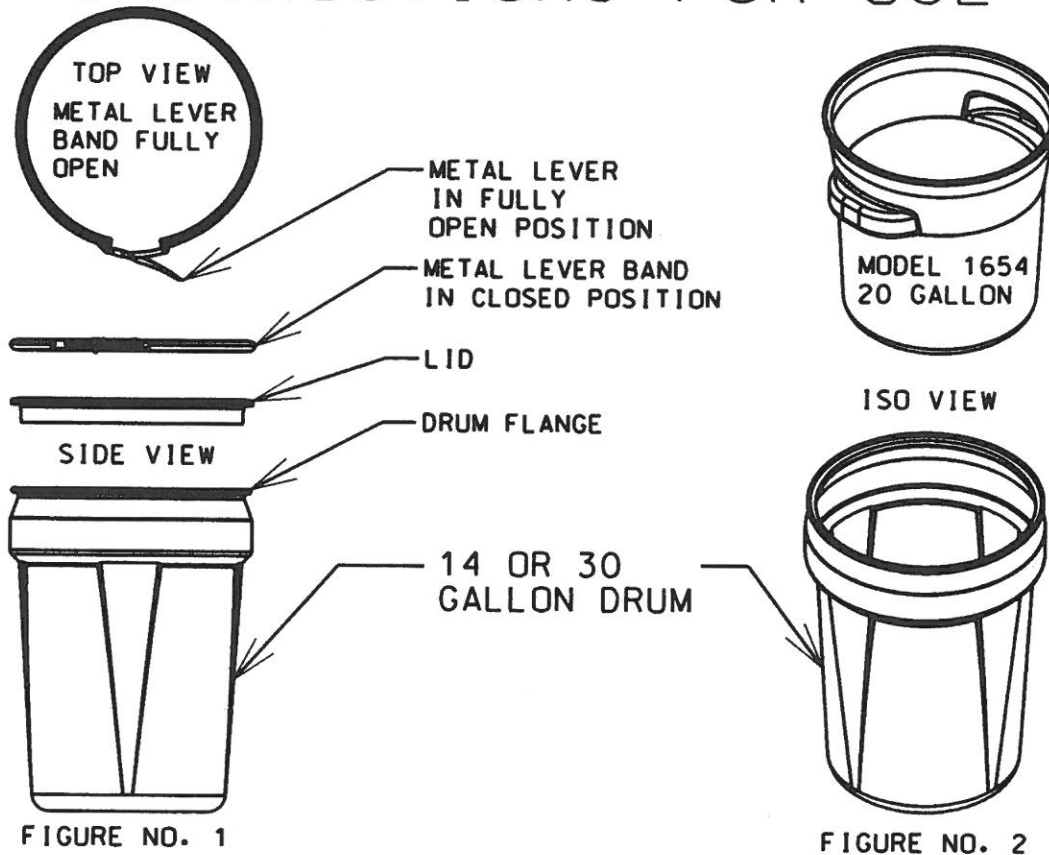
EAGLE OPEN HEAD DRUM Model 1654 is UN certified. It is a 20 gallon drum

in yellow color with handles. It's certification number is: 1H2/X75/S/xx/USA/M4990

This container is made of high density polyethylene which is chemically resistant to many materials. It is not chemically resistant to all materials. Do not fill with any material that is not chemically compatible with this container.

This container is certified for the use of solids. There must be enough absorbent material placed in the bag inside the drum to absorb all free liquids.

## INSTRUCTIONS FOR USE



### STEP 1:

Fill the drum. All contents must be placed inside the drum. The total weight of the drum, lid, locking band, and the contents of the drum should not exceed (65kg=143lbs. or 100kg=220lbs. for 1610M & 1610MB drums) or (120 kg=265lbs. or 180kg=397lbs. for 1601M & 1601MB drums) or (75 kg=165lbs. for 1654 drums). There must be enough absorbent material in the drum to absorb all free liquids.

### STEP 2:

Place the lid on the drum and center the lid on the drum by tucking the drum flange inside of the lid gasket area. Take the metal lever band with both hands and open band as far as possible. Place band over lid and drum flange by tilting band to where the gap is over the lid and drum flange. Then level the band down over the lid and start to squeeze the band over the lid and drum flange starting opposite the metal lever and walk the band around with both hands to the lever and then place one hand opposite the metal lever on the drum to lock the band lever securely.