

## GREIF CLOSURE INSTRUCTIONS

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. If there is any question regarding proper closing methods, contact your local Greif salesperson or manufacturing facility. "Effective until further notice".

**To Close:**

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- 1) Telescoping cover must fit securely on drum. Cover must be pushed onto drum until the top edge of the drum body touches the inside top of the cover.
  - 2) The cover must be secured to the drum body using adhesive backed tape, Intertape - Model RG3...56, 3-inch wide filament tape or equivalent filament reinforced 72mm (3" nominal) wide natural rubber adhesive tape. The tape must wrap around the drum body three times. There should be approximately 1½" of tape on the cover and 1½" of tape on the body of the drum. Press and rub the tape firmly into place around the entire drum.
  - 3) Secure the bottom cap as directed in Step 1 and Step 2.
  - 4) Drums closed in this manner have met the UN performance test requirements as specified in the container markings.
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REV-AR10/05/07

**Drum Code:** FTT650X2007U1**Report #:** F-1514**Date Tested:** 1/31/2013**Technician:** DP (Sample drums were closed exactly as described above.)

This UN test certification report form is a sample of the closure notification form. The data on this form reflect the components of the tested sample drums; it details the closing methods followed at the lab.

The closure notification form should be completed using information from the actual customer specification. These values may differ from the sample closing instructions supplied with the UN test certification report.

To obtain this form for your customer service use, contact:

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