

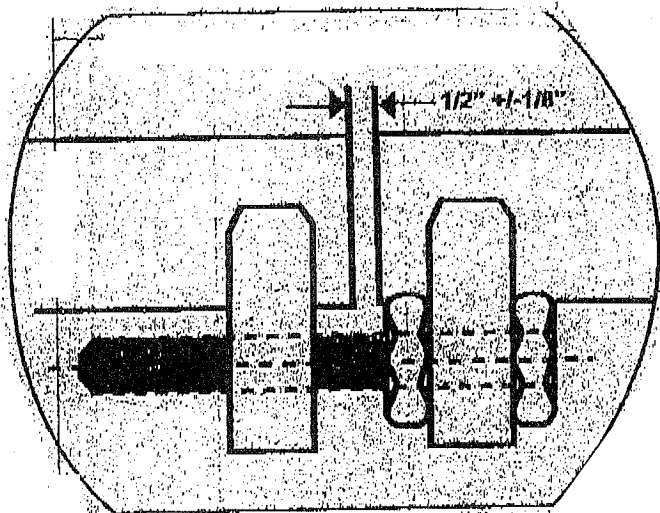
# BURBANK BARREL AND DRUM

To include Questar part #'s as follows:

5555-64602, 5555-64064, EDD317T, EDD317F, EDD317FE

## 1A2 CLOSURE SYSTEM COMPONENTS

- 12 Gauge Forged Lug Locking Ring
- 5/8" Standard Drum Bolt
- 5/8" Standard Jam Nut (Optional)



NOTE: To ensure compliance to the UN marking, Burbank recommends that the filler inspect and re-tighten all applicable closures prior to shipment.

## Container Closure Assembly Instructions

### 1A2 CONTAINERS

1. Inspect cover gasket to ensure it is fully retained in cover curl.
2. Place cover on container false wire (OH curl).
3. Install 12 ga. locking ring over cover curl and false wire.
4. Insert 5/8" bolt and locking jam nut, if applicable.
5. Tighten 5/8" bolt completely (ring ends should be within 1/2" ± 1/8" each end for optimum seal).
6. Tighten jam nut against locking ring bolt lug.

NOTE: If drum is filled through bungs, follow procedure for 1A1 Containers.

### 1A1 CONTAINERS

1. Inspect all bungs which have been removed to ensure gaskets are in place.
2. Insert all bungs and hand thread in clockwise direction until bungs are hand tight.
3. With a calibrated torque wrench, torque tighten all applicable bungs (Ref. Chart 1).
4. Wipe clean any spillage or debris.
5. Apply applicable cap seals.

CHART 1

Recommended Plug (Bung) Torque in FT/LBS

Size/Type	Tri-Stn. Steel		Tri-Stn. Poly		Rlx. Steel		Rlx. Poly		Nylon
2"	20	90	12	12	30	40	20	20	40
1 1/2"	N/A	N/A	N/A	N/A	25	30	N/A	N/A	N/A
3/4"	12	20	8	15	15	20	8	8	20
Gasket Type	Rubber	Poly	Rubber	Poly	Rubber	Poly	Rubber	Poly	Poly

UN certified container closures must be installed and secured in accordance with the above procedure and specifications.