

PRIME PACK

To include Questar part # as follows:

EDD256TRN

NOTIFICATION OF CLOSURE

Prime Pack provides reconditioned UN plastic drums marked in accordance with the U.S. Department of Transportation's regulations on the transportation of hazardous materials, 49 CFR Parts 100-189.

Under 49 CFR 178.2 we are obligated to notify users and purchasers of these drums "of all requirements...not met at the time of transfer, and of the type and dimensions of any closures, including gaskets, needed to satisfy performance test requirements." Please note that as delivered, the closures are not tightened for shipment. Closures on these drums must be as stated below. Under the applicable DOT regulations, any changes made to the type and dimensions of closures or the method of closure may constitute a change to the design type of this packaging, voiding the certification marked on the drum and requiring retested and recertification.

Please do not hesitate to contact us if you have any questions on this information.

I. CLOSED HEAD PLASTIC DRUMS

- A. Place plugs (with gaskets) into the corresponding drum opening of corresponding size and thread pattern.
- B. Tighten to torque values as follows:
 1. 55 gallon Act I or Act II Poly Drums:
2" Act plugs: 30-35 ft. lbs 2" NPT Tri-Sure: 10-12 ft. LBS (self gasketing plugs)
 2. Standard 55/30 gallon Poly Drums:
2" Butress: 20 FT LBS 2" NPT: 20 FT LBS
 3. 15 gallon Poly Drums:
2" NPT: 20 FT LBS ¾" NPT: 9 FT LBS

II. OPEN HEAD PLASTIC DRUMS

- A. Covers supplied with the drums must be attached to the drums with lever action or bolt ring locking bands.
- B. Bolt rings are tightened down until ¼" - ½" of space separates each end of the ring.
- C. Bung openings in open top drum lids must be fitted with the proper 2" or ¾" bung as specified in section IA above. Torque 2": 2-FT LBS ¾"
9 FT LBS
- D. Gaskets are not required for packaging dry products.
- E. If you are packaging a liquid product, check with the drum manufacturer for gasket requirements.

III. INTERMEDIATE BULK CONTAINERS

- A. 6" Top Covers should be torqued to 45 FT LBS
- B. 6" Lids containing smaller opening should have the smaller closures torqued as follows:
2" Plugs: 30 FT LBS ¾" Plugs: 9 FT LBS

The reconditioner is not responsible for (1) improper sealing procedures by the shipper or (2) improper or lack of proper tightening of closures by the shipper. Any containers used for packing of hazardous materials should be inspected prior to filling and shipment. Containers with obvious damage defects or deteriorations should not be filled or shipped.